Strike while the iron is hot Steel is the strongest so say we all And if we all were not brothers of Metal would we fall? No They tried to test our spirit They tasted steel before we were done Grinding their bones into the dust of the past All blown away like a shot from a gun We cast our lot together four still stand as one Here we'll remain forever till our kingdoms one Brothers of Metal We are fighting with power and steel Fighting for the Metal Metal that's real Brothers of Metal will always be there Standing together with hands in the air Let us drink to the power drink to the sound Thunder and Metal are shaking the ground Drink to your brothers who are never to fall We're all brothers of Metal here in the hall Our hearts are filled with Metal and masters we have none And we will die for Metal, Metal heals my son Brothers of Metal We are fighting with power and steel Fighting for Metal Metal that's real Brothers of Metal will always be there Standing together with hands in the air Let us drink to power drink to the sound Thunder and Metal are shaking the ground Drink to your brothers who are never to fall We are brothers of Metal here in the hall Brothers of Metal We are fighting with power and steel Fighting for Metal Metal that's real Brothers of Metal will always be there Standing together with hands in the air