

You turn iron to gold
and sweat to blood
steels becomes war
and profit your god

The rise and the fall
the high and the low
you had it all
at essenbeck

the powers of state
meet the power of steel
a wedding in hate
three rings are the seal

Shovels to swords
colters to shields
you have surrendered
to destiny's wheels

earth gave you coal
earth gave your ore
its melting the youth
in fires of war

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